



TECHNICAL DATA SHEET

Product Name:	DACFAST CR LINE MARKING PAINT
Reference Number:	63 line
Coating Type:	Chlorinated Rubber / Alkyd.
Typical Uses:	Fast drying paint for line and lane marking on concrete, Weathered Blacktop, brick, paving and wood. Typical uses include car parks, roads, runways and factory floor demarcation.
Colours Available:	White, yellow, red, green, primrose, deep cream, blue and black, other colours to special order (minimum order applies).
Appearance of Dried Film:	Matt
Volume Solids:	50%
Dry Film Thickness:	Typical: 150 microns
Theoretical Coverage:	3.34 M ² per litre (Up to 44 metres of 75mm width line per litre at 150 μ dft)
Drying Time at 20°C: (will vary with Temperature, Air Movement etc.)	Touch Dry: 10 minutes Firm Dry: 15 minutes Overcoat: 1 hour minimum
Packaging:	5 Litre & 20 Litre containers.
Shelf Life:	2 years or longer in unopened containers when stored under cover in good storage conditions.
Storage:	Under cover within temperature range of 5°C to 32°C.
Surface Preparation:	Ensure that surface to be coated is dry and free from oil, dust, road salts and other contaminants before application is commenced. Check compatibility with newly applied asphalt surfaces, synthetic all-weather sports surfaces and thermoplastic line marking materials before over-coating this type of substrate. Do not apply at temperatures below 5°C or where condensing conditions are expected.

- Application:** Stir thoroughly before use. Apply by airless or conventional spray, preferably by lining machine. Do not thin the coating as line definition and film build might be affected. If thinning is essential, a maximum addition of R30 Thinner may be added.
Ballotini beads may be added to the wet film surface, immediately after application, if added reflectivity is required. A ballotini application rate of 400g per M² is recommended. Small areas can be applied by brush, use a well loaded brush but do not attempt to brush out the coating, or alternatively use Waymark Line Marking Paint Ref: 150 line.
- Overcoating:** Should a second coat be required, this should be applied after a minimum drying time of 1 hour has elapsed.
- Clean-Up:** Dacrylate Thinner R30
- Health & Safety:** Please see relevant MSDS sheet

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Roadcraft will not accept any claim for consequential or incidental damages.